

PATENT ABSTRACTS OF JAPAN

(11)Publication numb r:

05-250024

(43)Dat of publication of application: 28.09.1993

(51)Int.CI.

G05B 19/403

(21)Application number: 04-048562

(71)Applicant:

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(22)Dat of filing:

05.03.1992

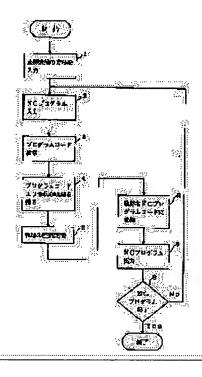
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(54) NC PROGRAM PREPARING METHOD

PURPOSE: To simplify a work sequence and to shorten work time by automatically executing coordinate transformation to an NC program requiring coordinate transformation.

CONSTITUTION: In the processing of a software, a program code 3 for axis movement in the NC program inputted from an auxiliary storage device is retrieved, and the orbit 4 is obtained. Then, the work shape is obtained by ex cuting coordinate transformation 5 to the shape of the orbit. Further, the NC program in the work shape is generated, and the NC program is outputted to the auxiliary storage device.



LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Dat of final disposal for application]

[Patent number]

[Date of registration]

[Numb r of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of

r jection]

[Date of extinction of right]

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